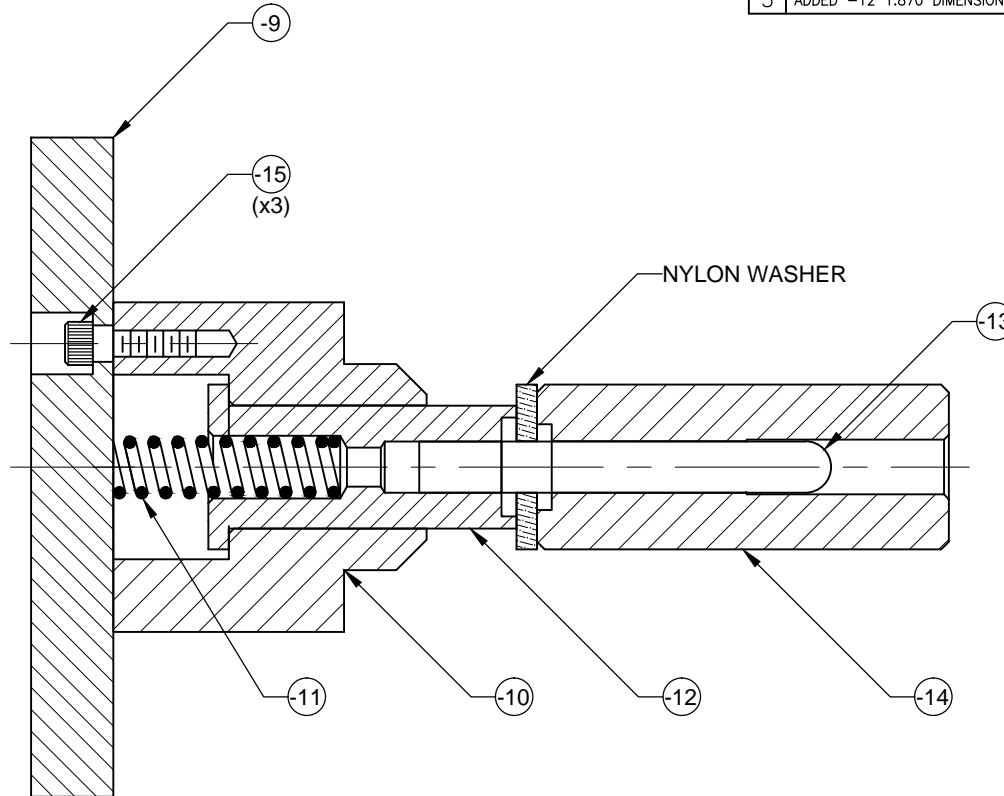


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED NEW FORMAT WAS 5 PAGES.	4-29-08	WP	G.E.
2	SEPARATED RB0006-809-00090-8 FROM RB0006-809-00090 & DELETED DIMENSION TABLES PER R.W. CORRECTED -9 & -10 B.C. FROM Ø1.504 & 1.498. ADDED -12 TOLERANCE TO Ø.312, ADDED -13 TOLERANCE TO Ø.250, ADDED TOLERANCE -14 Ø.312 PER G.E.	5/27/11	RJC	G.E.
3	ADDED -12 1.870 DIMENSION.	4/19/13	CFS	G.E.



NOTES

1. USED FOR BEARING 369A7951-15.

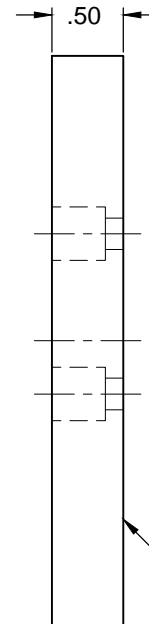
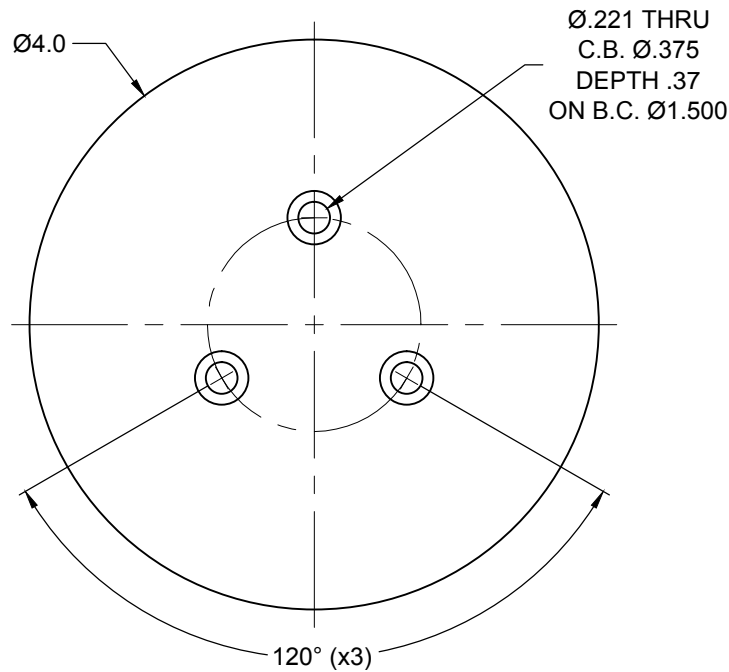
ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
	1		-9		BASE	1018 RND. BAR	Ø4 x 1/2	2
	1		-10		BOTTOM DIE	1018 RND. BAR	Ø2 x 2	3
	1	B/O	-11		SPRING	COMPRESSION	MCMaster-CARR# 9434K77	1
	1		-12		GUIDE	O-1 DRILL ROD	Ø1 x 2	4
	1		-13		PIN	O-1 DRILL ROD	Ø5/16 x 2-5/8	5
	1		-14		TOP DIE	O-1 DRILL ROD	Ø1 x 2-5/8	6
	3	B/O	-15		SOCKET HEAD CAP SCREW	BLACK	#10-32 x 1/2	1
	1				WASHER FOR SHIPPING	NYLON	Ø1 O.D. x S.F. 5/16 I.D. x 1/8	1

RED BARN MACHINE

TITLE		ARBOR PRESS FIXTURE, BEARING	
DWG NO.	RB0006-809-00090-8		REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED <i>D Weil</i>	
DECIMALS .XXX ± .005		METRIC REF. .Xmm ± .1mm	
XX ± .01		FRACTIONS ± 1/32	
X ± .1		ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR. 015 R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
SCALE NTS		DATE 2-10-06	
		SHEET 1 of 6	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	CORRECTED -9 B.C. FROM Ø1.504 & 1.498.	5/27/11	RJC	G.E.



ENGRAVE T/N, S/N,
"MADE IN USA"

NOTES

1. USED FOR BEARING 369A7951-15.

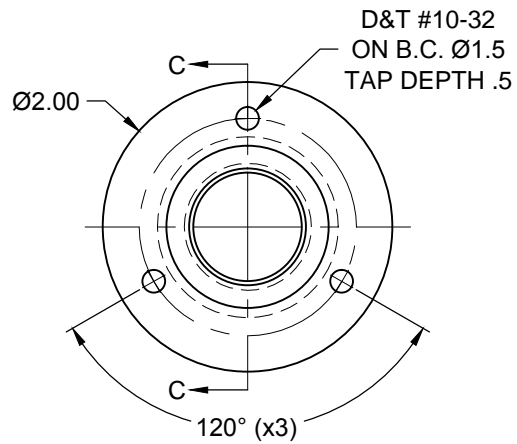
Ⓣ-9

BASE

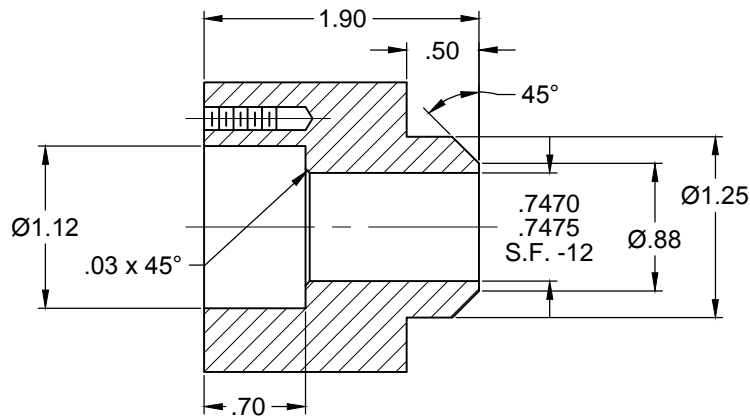
RED BARN MACHINE	
TITLE ARBOR PRESS FIXTURE, BEARING	
DWG NO. RB0006-809-00090-8-9	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1	METRIC REF. .Xmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: PERRITT APPROVED: <i>D Weil</i> HEAT TREAT FINISH BLACK OXIDE SPEC USED ON MODEL MD
SCALE NTS	DATE 2-10-06 SHEET 2 of 6

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	CORRECTED -10 B.C. FROM Ø1.504 & 1.498.	5/27/11	RJC	G.E.



(-10)
BOTTOM DIE



SECTION C-C

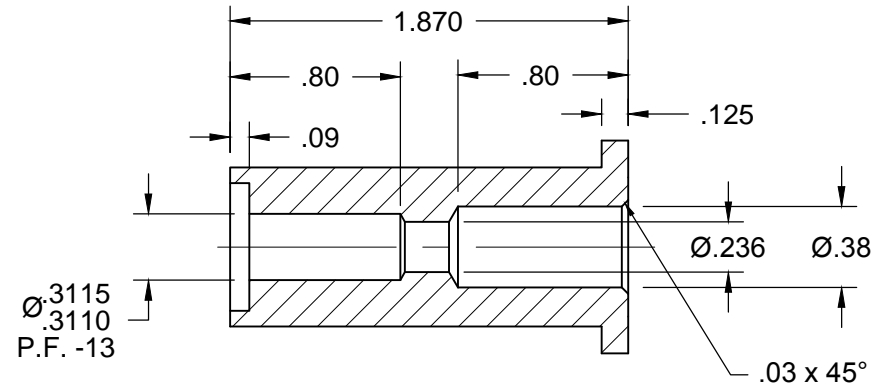
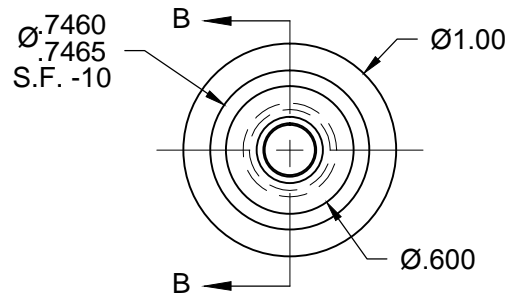
NOTES

1. USED FOR BEARING 369A7951-15.

RED BARN MACHINE	
TITLE ARBOR PRESS FIXTURE, BEARING	
DWG NO. RB0006-809-00090-8-10	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS: .XXX ± .005 .XX ± .01 X ± .1 METRIC REF. .Xmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 2-10-06
SHEET 3 of 6	
DRAWN BY: PERRITT APPROVED: <i>D Weil</i> HEAT TREAT: BLACK OXIDE SPEC: USED ON MODEL MD	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	ADDED -.12 TOLERANCE TO Ø.312 PER G.E.	5/27/11	RJC	G.E.
3	ADDED -.12 1.870 DIMENSION.	4/19/13	CFS	G.E.




SECTION B-B

(-12)

GUIDE

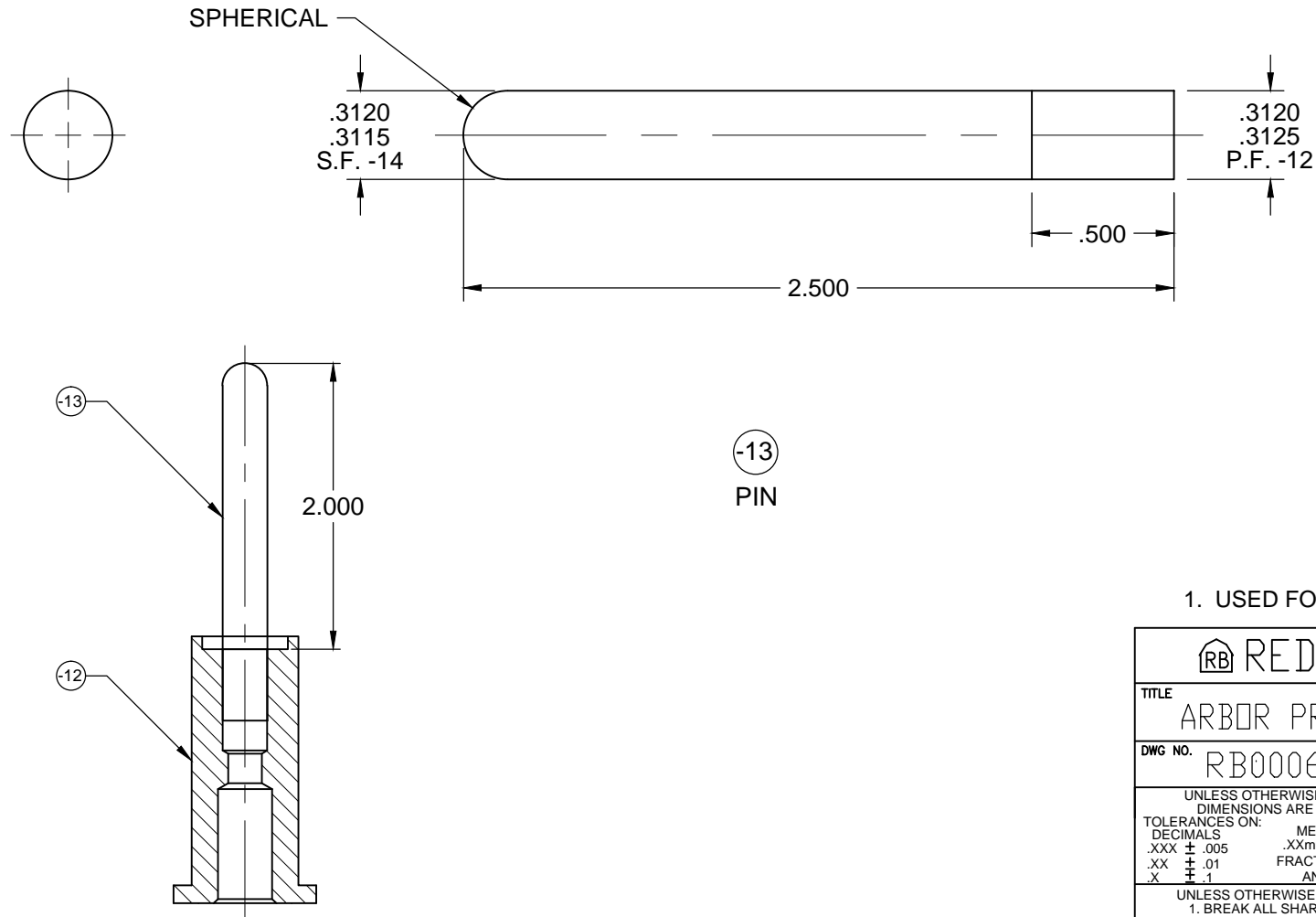
NOTES

1. USED FOR BEARING 369A7951-15.

 RED BARN MACHINE	
TITLE ARBOR PRESS FIXTURE, BEARING	
DWG NO. RB0006-809-00090-8-12	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 METRIC REF. .Xmm ± .1mm .XX ± .01 FRACTIONS ± 1/32 X ± .1 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 2-10-06
SHEET 4 of 6	
DRAWN BY: PERRITT APPROVED: <i>D Weil</i> HEAT TREAT: FINISH: BLACK OXIDE SPEC: USED ON MODEL: MD	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	ADDED -13 TOLERANCE TO Ø.250 PER G.E.	5/27/11	RJC	G.E.



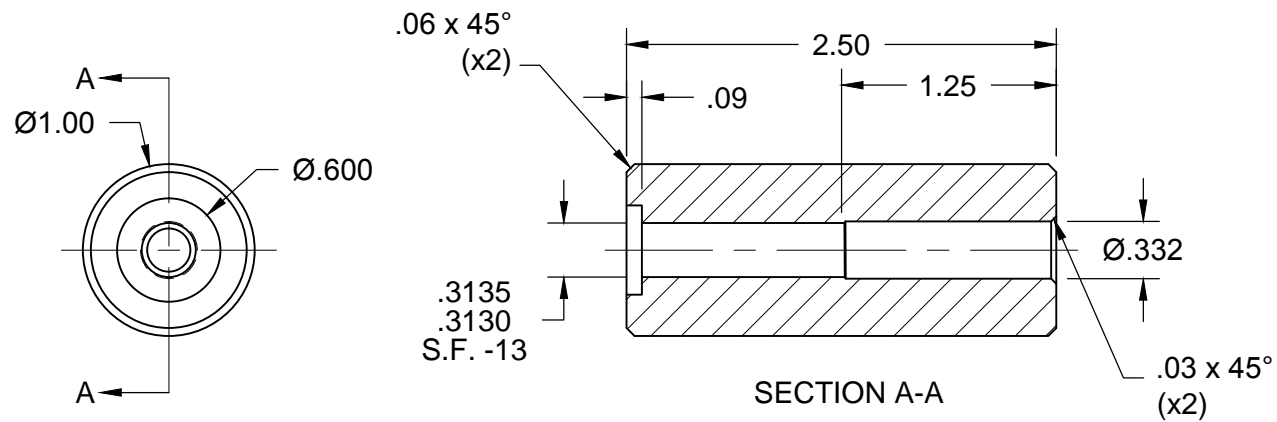
NOTES

1. USED FOR BEARING 369A7951-15.

RED BARN MACHINE	
TITLE ARBOR PRESS FIXTURE, BEARING	
DWG NO. RB0006-809-00090-8-13	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1 METRIC REF. .Xmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: PERRITT APPROVED: <i>D Weil</i> HEAT TREAT FINISH BLACK OXIDE SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL MD
SCALE NTS	DATE 2-10-06 SHEET 5 of 6

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	ADDED TOLERANCE $-14 \text{ } \phi .312$ PER G.E.	5/27/11	RJC	G.E.



-14
TOP DIE

NOTES

1. USED FOR BEARING 369A7951-15.

 RED BARN MACHINE	
TITLE ARBOR PRESS FIXTURE, BEARING	
DWG NO. RB0006-809-00090-8-13	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX $\pm .005$.XX $\pm .01$ X $\pm .1$	METRIC REF. .Xmm $\pm .1$ mm FRACTIONS $\pm 1/32$ ANGLES $\pm 5^\circ$
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	DRAWN BY: PERRITT APPROVED: <i>D Weil</i> HEAT TREAT FINISH: BLACK OXIDE SPEC:
SCALE: NTS	DATE: 2-10-06
SHEET: 6 of 6	USED ON MODEL: MD

A large, black, sans-serif watermark is oriented diagonally from the bottom-left to the top-right of the page. The text reads "NOT APPROVED FOR PRODUCTION" in all capital letters.

A large, black, sans-serif watermark is oriented diagonally from the bottom-left to the top-right of the page. The text reads "NOT APPROVED FOR PRODUCTION" in all capital letters.

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

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190 South Danebo Ave
Eugene, Oregon 97402
(541) 344-9953; Fax 344-3863
E-mail: sales@redbarn.net

RB RED BARN MACHINE	
TITLE INSPECTION & TESTING PROCEDURES FOR THE FIRE SCOUT ENGINE LIFT ASSEMBLY	
TOOL NO. RBT18717	
CUSTOMER 1 of 1	
SHEET 5 of 5	